

TXA BLADDER REPLACEMENT INSTRUCTIONS

MODELS TXA-1000 THROUGH TXA-15000

- 1. Tank must be drained and all pressure released.
- 2. Bladder is attached to tank at both top and bottom.
- 3. Remove cover plate from the system connection at the bottom of the tank-this will expose the collar portion of the bladder. Push this collar section into the tank. This will release the bladder from the bottom of the tank.
- 4. Remove all nuts and bolts from the cover located on top of the tank. Carefully lift up the cover and note that bladder is attached to the bottom side of the cover with a length of chain. Disengage chain link and this will release the bladder from the top of the tank.
- 5. You will now be able to pull out the bladder.
- 6. Lay the new bladder on the floor with the collar facing down.
- 7. Roll the bladder from both sides towards the middle into a tube shape.
- 8. Insert the bladder into the top of the tank with the molded flanged system connection is positioned towards the bottom of the tank.
- 9. From the bottom, reach in and pull the flanged portion of the bladder through and position on the tank flange. Reattach system connection to compete bottom connection.
- 10. Attach chain link to connect top of bladder to underside of cover. Make sure bladder is not twisted. Re-attach cover plate to make an air and water tight seal.
- 11. Re-charge the tank to 2 P.S.I. under low system pressure.
- 12. Apply a soapy water solution to check for air leaks.

AAtanks

TXA BLADDER REPLACEMENT INSTRUCTIONS

MODELS TXA-35 AND TXA-50

- 1. Tank must be drained and all pressure released.
- 2. Bladder is attached to tank at both ends of the tank. To remove bladder from tank, remove all bolts from cover plate.
- 3. You will now be able to push bladder aside. Reach into tank and you will find that the bladder has a tab at the far end which has been slipped over the extension of the Schrader valve and is held in place with a threaded washer. Unscrew washer (counter clockwise) and this will release the bladder.
- 4. Pull out bladder and install new bladder by re-attaching to Schrader valve.
- 5. To complete bladder attachment, you will note that the bladder has the gasket molded with the bladder. Make sure the bladder is not twisted on the interior of the tank.
- 6. Re-attach the cover plate to make an air and water tight seal.
- 7. Re-charge tank to 2 P.S.I. under low system pressure.
- 8. Apply a soapy water solution to check for air leaks.



TXA BLADDER REPLACEMENT INSTRUCTIONS

MODELS TXA-85 THROUGH TXA-800L

- 1. Tank must be drained and all pressure released.
- 2. Bladder is attached to tank at both ends. To release bladder remove jam nut holding bottom fitting. This fitting can now be pushed up inside the tank and bladder. To release bladder from opposite end, remove all nuts from flange and remove stainless steel disc and cover plate.
- 3. You will now be able to reach in and remove bladder. Remove strainer assembly from inside bladder.
- 4. To install new bladder, insert strainer assembly into bladder and then carefully position new bladder into tank so that strainer assembly allows nipple to protrude through hole in bottom of tank.
- 5. Install jam nut to a snug fit.
- 6. To complete bladder attachment, you will not that the bladder has a gasket molded right with the bag. Make sure the bladder is not twisted on the interior of the tank.
- 7. Place stainless steel disc over large opening in bladder and re-attach cover plate to make an air and water tight seal.
- 8. Re-charge tank to 2 P.S.I. under low system pressure.